

CERTIFICATE OF ANALYSIS FOR

PORPHYRY COPPER-GOLD-MOLYBDENUM

REFERENCE MATERIAL

OREAS 503b

Summary Statistics for Key Analytes

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Fire Assay						
Au, Gold (ppm)	0.695	0.021	0.688	0.703	*0.666	*0.725
4-Acid Digestion						
Ag, Silver (ppm)	1.54	0.19	1.47	1.61	1.46	1.62
Cu, Copper (wt.%)	0.531	0.023	0.521	0.541	0.517	0.545
Mo, Molybdenum (ppm)	319	16.4	312	326	311	327

Note: intervals may appear asymmetric due to rounding; *Tolerance Limits are calculated for a 30g sample weight from 20 x INAA analyses on 1g subsamples using the reduced analytical subsample method which utilises the known relationship between SD and sample weight (Ingamells and Switzer, 1973).

Table 1. Fire Assay - Certified Values, SDs, 95% Confidence & Tolerance Limits for OREAS 503b.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Au, Gold (ppm)	0.695	0.021	0.688	0.703	0.666	0.725

Note: intervals may appear asymmetric due to rounding; *determined from RSD of gold INAA data for 30g analytical subsample weight.

Table 2. 4-Acid Digest - Certified Values, SDs, 95% Confidence & Tolerance Limits for OREAS 503b.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Ag, Silver (ppm)	1.54	0.19	1.47	1.61	1.46	1.62
Al, Aluminium (wt.%)	7.45	0.401	7.28	7.62	7.23	7.68
As, Arsenic (ppm)	18.9	2.6	18.2	19.6	15.6	22.2
Ba, Barium (ppm)	932	45.3	910	953	905	958
Be, Beryllium (ppm)	2.51	0.26	2.43	2.59	2.36	2.65
Bi, Bismuth (ppm)	2.61	0.251	2.48	2.75	2.52	2.70
Ca, Calcium (wt.%)	2.73	0.079	2.70	2.76	2.64	2.81
Ce, Cerium (ppm)	59	4.3	57	62	56	62
Co, Cobalt (ppm)	17.1	1.43	16.5	17.6	16.2	17.9
Cr, Chromium (ppm)	84	9	80	88	81	87
Cs, Cesium (ppm)	9.94	0.780	9.49	10.38	9.68	10.20
Cu, Copper (wt.%)	0.531	0.023	0.521	0.541	0.517	0.545
Dy, Dysprosium (ppm)	4.42	0.309	4.09	4.74	4.26	4.57
Er, Erbium (ppm)	2.41	0.181	2.21	2.60	2.27	2.54
Eu, Europium (ppm)	1.26	0.092	1.16	1.36	1.19	1.34
Fe, Iron (wt.%)	5.43	0.248	5.32	5.54	5.27	5.58
Ga, Gallium (ppm)	18.4	1.27	17.8	19.0	17.2	19.6
Gd, Gadolinium (ppm)	4.80	0.311	4.49	5.10	4.60	4.99
Hf, Hafnium (ppm)	2.25	0.176	2.16	2.34	2.10	2.40
Ho, Holmium (ppm)	0.85	0.055	0.79	0.90	0.79	0.90
In, Indium (ppm)	0.39	0.034	0.37	0.41	0.37	0.40
K, Potassium (wt.%)	3.07	0.181	2.99	3.15	3.00	3.14
La, Lanthanum (ppm)	30.0	2.35	29.1	31.0	28.7	31.4
Li, Lithium (ppm)	30.7	2.94	29.3	32.1	29.6	31.8
Lu, Lutetium (ppm)	0.34	0.032	0.32	0.36	0.32	0.36
Mg, Magnesium (wt.%)	1.54	0.078	1.51	1.57	1.50	1.58
Mn, Manganese (ppm)	553	29.5	541	565	541	565
Mo, Molybdenum (ppm)	319	16.4	312	326	311	327
Na, Sodium (wt.%)	2.04	0.094	2.00	2.08	1.99	2.10
Nb, Niobium (ppm)	16.0	1.27	15.4	16.6	15.3	16.8
Nd, Neodymium (ppm)	26.9	1.60	25.3	28.5	25.8	27.9
Ni, Nickel (ppm)	38.7	3.23	37.5	39.9	36.5	40.9
P, Phosphorus (wt.%)	0.100	0.004	0.098	0.102	0.096	0.104
Pb, Lead (ppm)	24.3	2.29	23.5	25.1	23.1	25.5
Pr, Praseodymium (ppm)	7.16	0.462	6.62	7.71	6.62	7.70
Rb, Rubidium (ppm)	163	12.3	156	169	157	169
S, Sulphur (wt.%)	0.667	0.030	0.653	0.682	0.648	0.687
Sb, Antimony (ppm)	0.89	0.11	0.84	0.95	0.85	0.94

Note: intervals may appear asymmetric due to rounding.

Table 2. 4-Acid Digest continued.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Sc, Scandium (ppm)	13.1	0.65	12.8	13.4	12.5	13.7
Se, Selenium (ppm)	6.61	1.13	6.04	7.18	IND	IND
Sm, Samarium (ppm)	5.25	0.310	4.94	5.56	4.85	5.66
Sn, Tin (ppm)	7.52	0.551	7.23	7.82	7.22	7.83
Sr, Strontium (ppm)	369	13.0	363	375	361	377
Ta, Tantalum (ppm)	1.21	0.15	1.13	1.29	1.15	1.27
Tb, Terbium (ppm)	0.72	0.049	0.68	0.76	0.70	0.74
Te, Tellurium (ppm)	0.18	0.03	0.16	0.19	IND	IND
Th, Thorium (ppm)	15.6	1.32	15.0	16.2	14.7	16.5
Ti, Titanium (wt.%)	0.440	0.017	0.434	0.447	0.426	0.455
Tl, Thallium (ppm)	0.81	0.044	0.78	0.83	0.77	0.84
Tm, Thulium (ppm)	0.35	0.034	0.31	0.38	0.32	0.37
U, Uranium (ppm)	4.20	0.43	4.00	4.40	3.62	4.78
V, Vanadium (ppm)	127	5.9	125	130	123	132
W, Tungsten (ppm)	3.39	0.45	3.22	3.55	2.94	3.83
Y, Yttrium (ppm)	22.9	2.05	21.9	23.9	22.0	23.7
Yb, Ytterbium (ppm)	2.33	0.102	2.26	2.40	2.21	2.45
Zn, Zinc (ppm)	92	4.4	90	93	89	95
Zr, Zirconium (ppm)	71	6.2	68	74	67	74

Note: intervals may appear asymmetric due to rounding.

Table 3. Aqua Regia Digest - Certified Values, SDs, 95% Confidence & Tolerance Limits for OREAS 503b.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Ag, Silver (ppm)	1.46	0.14	1.40	1.52	1.42	1.50
Al, Aluminium (wt.%)	2.00	0.118	1.95	2.05	1.93	2.07
As, Arsenic (ppm)	18.7	2.0	18.3	19.2	16.4	21.1
Au, Gold (ppm)	0.685	0.031	0.668	0.702	0.653	0.716
Ba, Barium (ppm)	311	23.2	301	322	301	322
Be, Beryllium (ppm)	0.49	0.06	0.45	0.53	0.44	0.54
Bi, Bismuth (ppm)	2.70	0.159	2.62	2.79	2.61	2.80
Ca, Calcium (wt.%)	1.16	0.090	1.12	1.20	1.13	1.19
Ce, Cerium (ppm)	54	2.4	52	55	52	56
Co, Cobalt (ppm)	15.9	1.20	15.4	16.4	15.3	16.5
Cr, Chromium (ppm)	81	3.8	80	83	79	84
Cs, Cesium (ppm)	8.41	0.272	8.25	8.57	8.15	8.67
Cu, Copper (wt.%)	0.523	0.015	0.517	0.530	0.513	0.533
Fe, Iron (wt.%)	4.87	0.266	4.76	4.99	4.76	4.99
Ga, Gallium (ppm)	9.07	0.644	8.73	9.40	8.61	9.52
Ge, Germanium (ppm)	0.21	0.016	0.20	0.23	0.20	0.23
Hf, Hafnium (ppm)	0.45	0.04	0.42	0.48	0.43	0.47
In, Indium (ppm)	0.38	0.031	0.36	0.39	0.37	0.39
K, Potassium (wt.%)	0.958	0.063	0.930	0.985	0.933	0.982
La, Lanthanum (ppm)	26.1	2.20	25.1	27.0	25.2	26.9
Li, Lithium (ppm)	29.2	2.03	28.3	30.2	27.8	30.7

Note: intervals may appear asymmetric due to rounding.

Table 3. Aqua Regia Digest continued.

Constituent	Certified Value	1SD	95% Confidence Limits		95% Tolerance Limits	
			Low	High	Low	High
Lu, Lutetium (ppm)	0.21	0.020	0.19	0.23	0.18	0.23
Mg, Magnesium (wt.%)	1.23	0.055	1.21	1.25	1.19	1.26
Mn, Manganese (ppm)	400	17.1	392	407	389	410
Mo, Molybdenum (ppm)	308	17.2	300	316	301	315
Na, Sodium (wt.%)	0.163	0.021	0.154	0.173	0.152	0.175
Nd, Neodymium (ppm)	23.7	1.39	22.0	25.4	22.2	25.2
Ni, Nickel (ppm)	35.0	1.85	34.2	35.7	33.5	36.4
P, Phosphorus (wt.%)	0.099	0.005	0.097	0.101	0.096	0.101
Pb, Lead (ppm)	12.9	0.67	12.6	13.2	12.5	13.3
Pr, Praseodymium (ppm)	6.38	0.292	6.02	6.75	6.07	6.70
Rb, Rubidium (ppm)	106	3.9	104	108	103	110
Re, Rhenium (ppm)	0.005	0.001	0.005	0.006	IND	IND
S, Sulphur (wt.%)	0.675	0.047	0.654	0.696	0.657	0.693
Sb, Antimony (ppm)	0.49	0.07	0.45	0.53	0.46	0.52
Sc, Scandium (ppm)	7.36	1.07	6.88	7.83	7.06	7.65
Se, Selenium (ppm)	5.85	0.544	5.57	6.14	5.59	6.12
Sn, Tin (ppm)	6.63	0.503	6.36	6.90	6.39	6.87
Sr, Strontium (ppm)	79	6.4	76	82	76	83
Tb, Terbium (ppm)	0.52	0.035	0.49	0.55	0.50	0.54
Te, Tellurium (ppm)	0.19	0.03	0.17	0.20	0.17	0.20
Th, Thorium (ppm)	15.3	0.80	15.0	15.7	14.6	16.0
Ti, Titanium (wt.%)	0.309	0.025	0.298	0.320	0.299	0.319
Tl, Thallium (ppm)	0.59	0.017	0.58	0.60	0.57	0.61
U, Uranium (ppm)	4.00	0.282	3.87	4.12	3.55	4.44
V, Vanadium (ppm)	114	4.5	112	116	112	117
W, Tungsten (ppm)	2.24	0.31	2.14	2.34	1.84	2.63
Y, Yttrium (ppm)	15.5	0.86	15.1	16.0	15.1	16.0
Yb, Ytterbium (ppm)	1.42	0.095	1.35	1.49	1.33	1.52
Zn, Zinc (ppm)	81	4.2	79	83	78	84
Zr, Zirconium (ppm)	11.5	1.6	10.7	12.3	11.1	11.9

Note: intervals may appear asymmetric due to rounding.

Table 4. Indicative Values for OREAS 503b.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
Fire Assay								
Pd	ppb	8	Pt	ppb	6			
Borate Fusion XRF								
Al ₂ O ₃	wt.%	14.50	Fe ₂ O ₃	wt.%	7.91	Pb	ppm	40.0
As	ppm	25.0	K ₂ O	wt.%	3.74	SiO ₂	wt.%	60.85
Ba	ppm	930	MgO	wt.%	2.65	Sn	ppm	20.0
CaO	wt.%	3.93	MnO	wt.%	0.080	SO ₃	wt.%	1.65
Co	ppm	30.0	Na ₂ O	wt.%	2.77	TiO ₂	wt.%	0.754
Cr	ppm	100	Ni	ppm	50	U	ppm	12.5
Cu	ppm	5150	P ₂ O ₅	wt.%	0.239	Zn	ppm	100

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

Table 4. Indicative Values continued.

Constituent	Unit	Value	Constituent	Unit	Value	Constituent	Unit	Value
Thermogravimetry								
LOI ¹⁰⁰⁰	wt.%	1.49						
Laser Ablation ICP-MS								
Ag	ppm	1.55	Ho	ppm	0.79	Sn	ppm	9.50
As	ppm	19.0	In	ppm	0.33	Sr	ppm	362
Ba	ppm	892	La	ppm	33.9	Ta	ppm	1.20
Be	ppm	3.60	Lu	ppm	0.34	Tb	ppm	0.65
Bi	ppm	2.76	Mn	wt.%	0.055	Te	ppm	0.25
Cd	ppm	< 0.1	Mo	ppm	299	Th	ppm	15.6
Ce	ppm	61	Nb	ppm	15.5	Ti	wt.%	0.441
Co	ppm	18.3	Nd	ppm	26.8	Tl	ppm	0.80
Cr	ppm	92	Ni	ppm	40.0	Tm	ppm	0.39
Cs	ppm	9.55	Pb	ppm	23.0	U	ppm	4.38
Cu	ppm	5085	Pr	ppm	7.38	V	ppm	129
Dy	ppm	4.57	Rb	ppm	168	W	ppm	3.03
Er	ppm	2.42	Re	ppm	0.013	Y	ppm	24.5
Eu	ppm	1.41	Sb	ppm	0.85	Yb	ppm	2.13
Ga	ppm	18.9	Sc	ppm	12.0	Zn	ppm	78
Gd	ppm	4.85	Se	ppm	< 5	Zr	ppm	206
Hf	ppm	5.87	Sm	ppm	5.06			
4-Acid Digestion								
B	ppm	26.7	Ge	ppm	0.20	Re	ppm	0.006
Cd	ppm	0.24	Hg	ppm	1.33	Si	wt.%	29.25
Aqua Regia Digestion								
B	ppm	34.4	Gd	ppm	3.59	Pt	ppb	< 5
Cd	ppm	0.14	Hg	ppm	0.027	Si	wt.%	0.038
Dy	ppm	3.07	Ho	ppm	0.59	Sm	ppm	4.29
Er	ppm	1.62	Nb	ppm	1.27	Ta	ppm	0.54
Eu	ppm	0.42	Pd	ppb	15	Tm	ppm	0.22

Note: the number of significant figures reported is not a reflection of the level of certainty of stated values. They are instead an artefact of ORE's in-house CRM-specific LIMS.

INTRODUCTION

OREAS reference materials are intended to provide a low cost method of evaluating and improving the quality of analysis of geological samples. To the geologist they provide a means of implementing quality control in analytical data sets generated in exploration from the grass roots level through to prospect evaluation, and in grade control at mining operations. To the analyst they provide an effective means of calibrating analytical equipment, assessing new techniques and routinely monitoring in-house procedures.

SOURCE MATERIALS

OREAS 503b was prepared from porphyry copper-gold ore and waste samples from a mine deposit located in central western New South Wales, Australia with the addition of a minor quantity of Cu-Mo concentrate.

Mineralisation in the region is hosted by a sequence of late Ordovician to Early Silurian volcanics, intrusives and sediments that occur within the Bogan Gate Synclinal Zone of the Lachlan Fold Belt. The western portion of this zone is dominated by volcanics and host to the Late Ordovician Goonumbla porphyry copper-gold deposits. These volcanics are interpreted to have erupted from shallow water to partly emergent volcanic centres and show a broad range in composition from shoshonite through to latite to trachyte. Coeval sub-volcanic quartz monzonite porphyries (and attendant mineralisation) have intruded the volcanics. They are generally small, sub-vertical, pipe-like intrusives. Typically the mineralised porphyries contain plagioclase and quartz phenocrysts in a matrix of fine-grained potassium feldspar and quartz with minor biotite and hornblende.

Copper-gold mineralisation occurs as stockwork quartz veins and disseminations associated with potassic alteration. This alteration is intimately associated spatially and temporally with the small finger-like quartz monzonite porphyries that intrude the Goonumbla Volcanics. Sulphides are zoned laterally from the centres of mineralisation. The central portions are bornite-rich with minor chalcopyrite, zoning outward through equal concentrations of bornite and chalcopyrite, to an outermost chalcopyrite-rich zone. Pyrite increases outward at the expense of bornite.

COMMINUTION AND HOMOGENISATION PROCEDURES

The material constituting OREAS 503b was prepared in the following manner:

- jaw crushing to minus 3mm;
- drying to constant mass at 105°C;
- multi-stage milling of ore to 100% minus 30 microns;
- milling of waste material to 98% minus 75 microns;
- combining in appropriate proportions to achieve target grades;
- homogenisation and bagging into 125kg sublots;
- packaging into 10 and 60g units in laminated foil pouches and 1kg units in plastic jars.

ANALYTICAL PROGRAM

Twenty seven commercial analytical laboratories participated in the program to characterise the elements reported in Tables 1 to 4. The following methods were employed:

- Gold via 25-40g fire assay with AAS (20 labs) or ICP-OES (5 labs) finish;
- Gold via 15-50g aqua regia digestion with ICP-MS (8 labs), AAS (3 labs) or solvent extraction AAS finish (1 lab);
- Four acid digestion for full elemental suite ICP-OES and ICP-MS (25 laboratories);
- Aqua regia digestion for full elemental suite ICP-OES and ICP-MS (23 laboratories);
- Instrumental neutron activation analysis for Au on 1g subsamples to confirm homogeneity (1 laboratory).

For the round robin program twenty 1kg test units were taken at predetermined intervals during the bagging stage, immediately following final blending, and are considered representative of the entire batch. The six samples received by each laboratory were obtained by taking two 110g scoop splits from each of three separate 1kg test units. This format enabled nested ANOVA treatment of the results to evaluate homogeneity, i.e. to ascertain whether between-unit variance is greater than within-unit variance. Tables 1-3 present the certified values together with their associated 1SD's, 95% confidence and tolerance limits and Table 4 shows 95 indicative values for major and trace element composition. Gold homogeneity has been evaluated and confirmed by instrumental neutron activation analysis (INAA) on twenty ~1 gram sample portions (see Table 5) and by a nested ANOVA program for both fire assay and aqua regia digestion (see '**nested ANOVA**' section). Tables 6-8 provide performance gate intervals for the certified values of each method group based on their pooled 1SD's. Tabulated results of all elements (including Au INAA analyses) together with uncorrected means, medians, standard deviations, relative standard deviations and percent deviation of lab means from the corrected mean of means (PDM³) are presented in the detailed certification data for this CRM (**OREAS 503b DataPack.xlsx**).

STATISTICAL ANALYSIS

Certified Values, Confidence Limits, Standard Deviations and Tolerance Limits (Tables 1 to 3) have been determined for each analyte following removal of individual, laboratory dataset (batch) and 3SD outliers (single iteration). For individual outliers within a laboratory batch the z-score test is used in combination with a second method that determines the per cent deviation of the individual value from the batch median. Outliers in general are selected on the basis of z-scores > 2.5 and with per cent deviations (i) > 3 and (ii) more than three times the average absolute per cent deviation for the batch. In certain instances statistician's prerogative has been employed in discriminating outliers. Each laboratory data set mean is tested for outlying status based on z-score discrimination and rejected if > 2.5. After individual and laboratory data set (batch) outliers have been eliminated a non-iterative 3 standard deviation filter is applied, with those values lying outside this window also relegated to outlying status.

Certified Values are the means of accepted laboratory means after outlier filtering. The NAA data (see Table 5) is omitted from determination of the certified value for Au and is used solely for the calculation of Tolerance Limits and homogeneity evaluation of OREAS 503b.

95% Confidence Limits are inversely proportional to the number of participating laboratories and inter-laboratory agreement. It is a measure of the reliability of the certified value. A 95% confidence interval indicates a 95% probability that the true value of the analyte under consideration lies between the upper and lower limits. *95% Confidence Limits should not be used as control limits for laboratory performance.*

Indicative (uncertified) values (Table 4) are provided for the major and trace elements determined by borate fusion XRF (Al₂O₃ to Zn) and laser ablation with ICP-MS (Ag to Zr) and are the means of duplicate assays from Bureau Veritas, Perth. Additional indicative values by other analytical methods are present where the number of laboratories reporting a particular analyte is insufficient (< 5) to support certification or where inter-laboratory consensus is poor.

Tables 6-8 show **Performance Gates** calculated for two and three standard deviations. As a guide these intervals may be regarded as warning or rejection for multiple 2SD outliers, or rejection for individual 3SD outliers in QC monitoring, although their precise application should be at the discretion of the QC manager concerned. A second method utilises a 5% window calculated directly from the certified value. Standard deviation is also shown in relative percent for one, two and three relative standard deviations (1RSD, 2RSD and 3RSD) to facilitate an appreciation of the magnitude of these numbers and a comparison with the 5% window. Caution should be exercised when concentration levels approach lower limits of detection of the analytical methods employed as performance gates calculated from standard deviations tend to be excessively wide whereas those determined by the 5% method are too narrow.

Tolerance Limits (ISO Guide 3207) were determined using an analysis of precision errors method and are considered a conservative estimate of true homogeneity. The meaning of tolerance limits may be illustrated for copper by 4-acid digestion, where 99% of the time ($1-\alpha=0.99$) at least 95% of subsamples ($\rho=0.95$) will have concentrations lying between 0.517 and 0.545 wt.%. Put more precisely, this means that if the same number of subsamples were taken and analysed in the same manner repeatedly, 99% of the tolerance intervals so constructed would cover at least 95% of the total population, and 1% of the tolerance intervals would cover less than 95% of the total population (ISO Guide 35).

For gold the tolerance has been determined by INAA using the reduced analytical subsample method which utilises the known relationship between standard deviation and analytical subsample weight (Ingamells and Switzer, 1973). In this approach the sample aliquot is substantially reduced to a point where most of the variability in replicate assays should be due to inhomogeneity of the reference material and measurement error becomes negligible. In this instance a subsample weight of 1.0 gram was employed and the 1RSD of 1.34% (calculated for a typical 30g charge weight) confirms the high level of gold homogeneity in OREAS 503b. The homogeneity is of a level such that **sampling error is minor** for a conventional fire assay or aqua regia determination.

Please note that these RSD's and tolerance limits pertain to the homogeneity of the CRM only and should not be used as control limits for laboratory performance.

The gold homogeneity of OREAS 503b has also been evaluated in a **nested ANOVA** of the round robin program. Each of the twenty-seven round robin laboratories received six samples per CRM and these samples were made up of paired samples from three different, non-adjacent sampling intervals. The purpose of the ANOVA evaluation is to test that no statistically significant difference exists in the variance between-units to that of the variance within-units. This allows an assessment of homogeneity across the entire prepared batch of OREAS 503b. The test was performed using the following parameters:

- Gold fire assay – 150 samples (25 laboratories each providing analyses on 3 pairs of samples);
- Gold aqua regia digestion – 72 samples (12 laboratories each providing analyses on 3 pairs of samples);
- Null Hypothesis, H_0 : Between-unit variance is no greater than within-unit variance (reject H_0 if p -value < 0.05);
- Alternative Hypothesis, H_1 : Between-unit variance is greater than within-unit variance.

P-values are a measure of probability where values less than 0.05 indicate a greater than 95% probability that the observed differences in within-unit and between-unit variances are real. The dataset was filtered for both individual and laboratory data set (batch) outliers prior to the calculation of the *p*-value. This process derived *p*-values of 0.46 for Au by fire assay and 0.88 for Au by aqua regia digestion. Both *p*-values are insignificant and the Null Hypothesis is retained. Additionally, none of the other 107 certified values showed significant *p*-values except for Cd by aqua regia digestion which is present in trace levels close to the lower level of detection. Its failure can be rationalised as an artifact of reading resolution error of the analytical methods employed at the laboratories.

It is important to note that ANOVA is not an absolute measure of homogeneity. Rather, it establishes whether or not the analytes are distributed in a similar manner throughout the packaging run of OREAS 503b and whether the variance between two subsamples from the same unit is statistically distinguishable to the variance from two subsamples taken from any two separate units. A reference material therefore, can possess poor absolute homogeneity yet still pass a relative homogeneity test if the within-unit heterogeneity is large and similar across all units.

Based on the statistical analysis of the results of the inter-laboratory certification program it can be concluded that OREAS 503b is fit-for-purpose as a certified reference material (see 'Intended Use' below).

Table 5. Neutron Activation Analysis of Au (ppm) on 20 x 1g subsamples.

Replicate No	Au ppm
1	0.780
2	0.644
3	0.622
4	0.788
5	0.776
6	0.750
7	0.714
8	0.684
9	0.684
10	0.684
11	0.659
12	0.649
13	0.660
14	0.659
15	0.695
16	0.669
17	0.673
18	0.731
19	0.624
20	0.690
Mean	0.692
Median	0.684
Std Dev.	0.050
Rel.Std.Dev.	7.22%
PDM ³	-0.50%

Table 6. Fire Assay - Performance Gates for OREAS 503b.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Au, ppm	0.695	0.021	0.654	0.737	0.633	0.757	2.98%	5.96%	8.94%	0.660	0.730

Note: intervals may appear asymmetric due to rounding.

Table 7. 4-Acid Digestion - Performance Gates for OREAS 503b.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Ag, ppm	1.54	0.19	1.16	1.92	0.97	2.11	12.31%	24.62%	36.93%	1.46	1.62
Al, wt. %	7.45	0.401	6.65	8.25	6.25	8.65	5.38%	10.76%	16.14%	7.08	7.82
As, ppm	18.9	2.6	13.7	24.0	11.1	26.6	13.68%	27.36%	41.04%	17.9	19.8
Ba, ppm	932	45	841	1022	796	1068	4.87%	9.73%	14.60%	885	978
Be, ppm	2.51	0.26	1.99	3.03	1.73	3.29	10.38%	20.76%	31.14%	2.38	2.63
Bi, ppm	2.61	0.251	2.11	3.11	1.86	3.37	9.60%	19.21%	28.81%	2.48	2.74
Ca, wt. %	2.73	0.079	2.57	2.88	2.49	2.96	2.89%	5.78%	8.67%	2.59	2.86
Ce, ppm	59	4.3	51	68	47	72	7.19%	14.38%	21.56%	56	62
Co, ppm	17.1	1.43	14.2	19.9	12.8	21.3	8.37%	16.74%	25.11%	16.2	17.9
Cr, ppm	84	9	67	101	58	110	10.34%	20.69%	31.03%	80	88
Cs, ppm	9.94	0.780	8.38	11.50	7.60	12.28	7.85%	15.70%	23.55%	9.44	10.44
Cu, wt. %	0.531	0.023	0.484	0.578	0.460	0.601	4.43%	8.85%	13.28%	0.504	0.557
Dy, ppm	4.42	0.309	3.80	5.03	3.49	5.34	7.01%	14.01%	21.02%	4.19	4.64
Er, ppm	2.41	0.181	2.04	2.77	1.86	2.95	7.52%	15.05%	22.57%	2.29	2.53
Eu, ppm	1.26	0.092	1.08	1.44	0.99	1.54	7.26%	14.53%	21.79%	1.20	1.32
Fe, wt. %	5.43	0.248	4.93	5.92	4.68	6.17	4.57%	9.13%	13.70%	5.16	5.70
Ga, ppm	18.4	1.27	15.9	20.9	14.6	22.2	6.89%	13.78%	20.67%	17.5	19.3
Gd, ppm	4.80	0.311	4.17	5.42	3.86	5.73	6.48%	12.96%	19.44%	4.56	5.04
Hf, ppm	2.25	0.176	1.90	2.60	1.72	2.78	7.83%	15.66%	23.49%	2.14	2.36
Ho, ppm	0.85	0.055	0.74	0.96	0.68	1.01	6.50%	12.99%	19.49%	0.80	0.89
In, ppm	0.39	0.034	0.32	0.46	0.29	0.49	8.67%	17.35%	26.02%	0.37	0.41
K, wt. %	3.07	0.181	2.71	3.43	2.53	3.61	5.90%	11.79%	17.69%	2.92	3.22
La, ppm	30.0	2.35	25.4	34.7	23.0	37.1	7.82%	15.63%	23.45%	28.5	31.5
Li, ppm	30.7	2.94	24.8	36.6	21.9	39.5	9.58%	19.16%	28.74%	29.1	32.2
Lu, ppm	0.34	0.032	0.28	0.40	0.25	0.43	9.27%	18.54%	27.81%	0.32	0.36
Mg, wt. %	1.54	0.078	1.38	1.69	1.31	1.77	5.05%	10.11%	15.16%	1.46	1.62
Mn, ppm	553	29	494	612	465	641	5.33%	10.66%	16.00%	525	581

Note: intervals may appear asymmetric due to rounding.

Table 7. 4-Acid Digestion continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Mo, ppm	319	16	286	352	270	368	5.13%	10.27%	15.40%	303	335
Na, wt.%	2.04	0.094	1.85	2.23	1.76	2.32	4.59%	9.19%	13.78%	1.94	2.14
Nb, ppm	16.0	1.27	13.5	18.6	12.2	19.8	7.89%	15.79%	23.68%	15.2	16.8
Nd, ppm	26.9	1.60	23.7	30.1	22.1	31.7	5.95%	11.91%	17.86%	25.5	28.2
Ni, ppm	38.7	3.23	32.2	45.1	29.0	48.4	8.35%	16.70%	25.04%	36.7	40.6
P, wt.%	0.100	0.004	0.092	0.107	0.089	0.111	3.75%	7.50%	11.25%	0.095	0.105
Pb, ppm	24.3	2.29	19.7	28.9	17.4	31.2	9.43%	18.86%	28.30%	23.1	25.5
Pr, ppm	7.16	0.462	6.24	8.09	5.77	8.55	6.46%	12.92%	19.37%	6.80	7.52
Rb, ppm	163	12	138	187	126	200	7.53%	15.05%	22.58%	155	171
S, wt.%	0.667	0.030	0.608	0.727	0.578	0.757	4.47%	8.93%	13.40%	0.634	0.701
Sb, ppm	0.89	0.11	0.68	1.11	0.57	1.22	12.19%	24.39%	36.58%	0.85	0.94
Sc, ppm	13.1	0.65	11.8	14.4	11.2	15.1	4.94%	9.89%	14.83%	12.5	13.8
Se, ppm	6.61	1.13	4.35	8.86	3.22	9.99	17.07%	34.14%	51.21%	6.28	6.94
Sm, ppm	5.25	0.310	4.63	5.87	4.32	6.18	5.90%	11.80%	17.70%	4.99	5.52
Sn, ppm	7.52	0.551	6.42	8.62	5.87	9.18	7.33%	14.65%	21.98%	7.15	7.90
Sr, ppm	369	13	343	395	330	408	3.51%	7.03%	10.54%	351	388
Ta, ppm	1.21	0.15	0.91	1.50	0.77	1.65	12.19%	24.37%	36.56%	1.15	1.27
Tb, ppm	0.72	0.049	0.62	0.82	0.57	0.87	6.83%	13.66%	20.49%	0.68	0.75
Te, ppm	0.18	0.03	0.12	0.23	0.09	0.26	16.18%	32.37%	48.55%	0.17	0.19
Th, ppm	15.6	1.32	12.9	18.2	11.6	19.6	8.48%	16.95%	25.43%	14.8	16.4
Ti, wt.%	0.440	0.017	0.406	0.475	0.389	0.492	3.91%	7.82%	11.73%	0.418	0.463
Tl, ppm	0.81	0.044	0.72	0.90	0.67	0.94	5.46%	10.93%	16.39%	0.77	0.85
Tm, ppm	0.35	0.034	0.28	0.41	0.25	0.45	9.69%	19.38%	29.07%	0.33	0.36
U, ppm	4.20	0.43	3.35	5.05	2.92	5.48	10.15%	20.29%	30.44%	3.99	4.41
V, ppm	127	6	116	139	110	145	4.67%	9.33%	14.00%	121	134
W, ppm	3.39	0.45	2.49	4.28	2.05	4.73	13.21%	26.41%	39.62%	3.22	3.56
Y, ppm	22.9	2.05	18.8	27.0	16.8	29.0	8.94%	17.87%	26.81%	21.7	24.0
Yb, ppm	2.33	0.102	2.13	2.53	2.03	2.64	4.37%	8.74%	13.11%	2.21	2.45
Zn, ppm	92	4.4	83	100	79	105	4.74%	9.49%	14.23%	87	96
Zr, ppm	71	6.2	58	83	52	89	8.77%	17.55%	26.32%	67	74

Note: intervals may appear asymmetric due to rounding.

Table 8. Aqua Regia Digestion - Performance Gates for OREAS 503b.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Ag, ppm	1.46	0.14	1.18	1.74	1.03	1.88	9.69%	19.39%	29.08%	1.39	1.53
Al, wt.%	2.00	0.118	1.76	2.24	1.65	2.35	5.90%	11.80%	17.70%	1.90	2.10
As, ppm	18.7	2.0	14.8	22.7	12.8	24.6	10.48%	20.95%	31.43%	17.8	19.7
Au, ppm	0.685	0.031	0.623	0.747	0.592	0.778	4.51%	9.03%	13.54%	0.651	0.719
Ba, ppm	311	23	265	358	242	381	7.45%	14.90%	22.36%	296	327
Be, ppm	0.49	0.06	0.37	0.61	0.31	0.67	12.50%	24.99%	37.49%	0.46	0.51
Bi, ppm	2.70	0.159	2.39	3.02	2.23	3.18	5.89%	11.78%	17.67%	2.57	2.84
Ca, wt.%	1.16	0.090	0.98	1.34	0.89	1.43	7.72%	15.43%	23.15%	1.10	1.22
Ce, ppm	54	2.4	49	58	46	61	4.43%	8.86%	13.29%	51	56
Co, ppm	15.9	1.20	13.5	18.3	12.3	19.5	7.56%	15.13%	22.69%	15.1	16.7
Cr, ppm	81	3.8	74	89	70	93	4.67%	9.35%	14.02%	77	85
Cs, ppm	8.41	0.272	7.86	8.95	7.59	9.22	3.23%	6.46%	9.69%	7.99	8.83
Cu, wt.%	0.523	0.015	0.493	0.554	0.477	0.569	2.92%	5.84%	8.76%	0.497	0.549
Fe, wt.%	4.87	0.266	4.34	5.41	4.07	5.67	5.46%	10.93%	16.39%	4.63	5.12
Ga, ppm	9.07	0.644	7.78	10.36	7.14	11.00	7.10%	14.20%	21.31%	8.61	9.52
Ge, ppm	0.21	0.016	0.18	0.24	0.16	0.26	7.58%	15.16%	22.75%	0.20	0.22
Hf, ppm	0.45	0.04	0.36	0.54	0.31	0.58	10.03%	20.06%	30.09%	0.43	0.47
In, ppm	0.38	0.031	0.32	0.44	0.28	0.47	8.25%	16.50%	24.75%	0.36	0.40
K, wt.%	0.958	0.063	0.831	1.084	0.767	1.148	6.62%	13.24%	19.85%	0.910	1.005
La, ppm	26.1	2.20	21.7	30.5	19.5	32.7	8.45%	16.90%	25.34%	24.8	27.4
Li, ppm	29.2	2.03	25.2	33.3	23.1	35.3	6.95%	13.90%	20.86%	27.8	30.7
Lu, ppm	0.21	0.020	0.17	0.25	0.15	0.27	9.91%	19.82%	29.74%	0.20	0.22
Mg, wt.%	1.23	0.055	1.12	1.34	1.06	1.39	4.48%	8.96%	13.43%	1.17	1.29
Mn, ppm	400	17	365	434	348	451	4.29%	8.58%	12.87%	380	420
Mo, ppm	308	17	274	342	257	360	5.57%	11.14%	16.71%	293	324
Na, wt.%	0.163	0.021	0.122	0.204	0.102	0.225	12.59%	25.19%	37.78%	0.155	0.171
Nd, ppm	23.7	1.39	20.9	26.5	19.5	27.9	5.87%	11.74%	17.61%	22.5	24.9
Ni, ppm	35.0	1.85	31.3	38.7	29.4	40.5	5.28%	10.56%	15.85%	33.2	36.7
P, wt.%	0.099	0.005	0.088	0.109	0.083	0.115	5.27%	10.54%	15.81%	0.094	0.104
Pb, ppm	12.9	0.67	11.5	14.2	10.9	14.9	5.22%	10.45%	15.67%	12.2	13.5
Pr, ppm	6.38	0.292	5.80	6.97	5.51	7.26	4.58%	9.16%	13.74%	6.06	6.70
Rb, ppm	106	4	98	114	95	118	3.67%	7.35%	11.02%	101	112

Note: intervals may appear asymmetric due to rounding.

Table 8. Aqua Regia Digestion continued.

Constituent	Certified Value	Absolute Standard Deviations					Relative Standard Deviations			5% window	
		1SD	2SD Low	2SD High	3SD Low	3SD High	1RSD	2RSD	3RSD	Low	High
Re, ppm	0.005	0.001	0.003	0.007	0.002	0.008	19.17%	38.35%	57.52%	0.005	0.006
S, wt. %	0.675	0.047	0.582	0.768	0.535	0.815	6.92%	13.83%	20.75%	0.641	0.709
Sb, ppm	0.49	0.07	0.34	0.64	0.27	0.71	14.94%	29.87%	44.81%	0.46	0.51
Sc, ppm	7.36	1.07	5.21	9.50	4.14	10.57	14.56%	29.12%	43.68%	6.99	7.72
Se, ppm	5.85	0.544	4.77	6.94	4.22	7.49	9.29%	18.58%	27.87%	5.56	6.15
Sn, ppm	6.63	0.503	5.62	7.64	5.12	8.14	7.58%	15.17%	22.75%	6.30	6.96
Sr, ppm	79	6.4	66	92	60	98	8.12%	16.24%	24.37%	75	83
Tb, ppm	0.52	0.035	0.45	0.59	0.42	0.62	6.67%	13.34%	20.01%	0.49	0.55
Te, ppm	0.19	0.03	0.12	0.25	0.09	0.28	16.35%	32.71%	49.06%	0.18	0.19
Th, ppm	15.3	0.80	13.7	16.9	12.9	17.7	5.24%	10.48%	15.72%	14.6	16.1
Ti, wt. %	0.309	0.025	0.258	0.359	0.233	0.384	8.15%	16.30%	24.44%	0.293	0.324
Tl, ppm	0.59	0.017	0.56	0.62	0.54	0.64	2.89%	5.78%	8.67%	0.56	0.62
U, ppm	4.00	0.282	3.43	4.56	3.15	4.84	7.05%	14.10%	21.15%	3.80	4.20
V, ppm	114	4	105	123	101	128	3.89%	7.79%	11.68%	109	120
W, ppm	2.24	0.31	1.61	2.86	1.30	3.18	14.03%	28.07%	42.10%	2.13	2.35
Y, ppm	15.5	0.86	13.8	17.3	13.0	18.1	5.50%	11.00%	16.50%	14.8	16.3
Yb, ppm	1.42	0.095	1.23	1.61	1.14	1.71	6.65%	13.30%	19.95%	1.35	1.49
Zn, ppm	81	4.2	72	89	68	94	5.25%	10.50%	15.75%	77	85
Zr, ppm	11.5	1.6	8.2	14.7	6.6	16.4	14.22%	28.45%	42.67%	10.9	12.0

Note: intervals may appear asymmetric due to rounding.

PREPARER AND SUPPLIER

Certified reference material OREAS 503b is prepared, certified and supplied by:



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It is available in unit sizes of 10g and 60g (single-use laminated foil pouches) and 1kg (plastic jars).

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2. Acme (BV), Santiago, Chile
3. Acme (BV), Vancouver, BC, Canada
4. Actlabs, Ancaster, Ontario, Canada
5. ALS, Brisbane, QLD, Australia
6. ALS, Johannesburg, South Africa
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8. ALS, Lima, Peru
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26. Shiva Analyticals Ltd, Bangalore North, Karnataka, India
27. Ultra Trace Pty Ltd (BV), Perth, WA, Australia

INTENDED USE

OREAS 503b is intended for the following uses:

- for the monitoring of laboratory performance in the analysis of analytes reported in Tables 1-3 in geological samples;
- for the verification of analytical methods for analytes reported in Tables 1-3;
- for the calibration of instruments used in the determination of the concentration of analytes reported in Tables 1-3.

STABILITY AND STORAGE INSTRUCTIONS

OREAS 503b has been sourced from samples of Au-Cu ore and waste rock samples from a porphyry copper-gold deposit. In its unopened state and under normal conditions of storage it has a shelf life beyond ten years. Its stability will be monitored at regular intervals and purchasers notified if any changes are observed.

INSTRUCTIONS FOR CORRECT USE

The certified values refer to the concentration level of analytes in their packaged state. The CRM should therefore not be dried prior to weighing and analysis.

HANDLING INSTRUCTIONS

Fine powders pose a risk to eyes and lungs and therefore standard precautions such as the use of safety glasses and dust masks are advised.

TRACEABILITY

The analytical samples were selected in a manner to represent the entire batch of prepared CRM. This 'representivity' was maintained in each submitted laboratory sample batch and ensures the user that the data is traceable from sample selection through to the analytical results that underlie the consensus values. Each analytical data set has been validated by its assayer through the inclusion of internal reference materials and QC checks during analysis. The laboratories were chosen on the basis of their competence (from past performance in inter-laboratory programs) for a particular analytical method, analyte or analyte suite, and sample matrix. Most of these laboratories have and maintain ISO 17025 accreditation. The certified values presented in this report are calculated from the means of accepted data following robust statistical treatment as detailed in this report.

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CERTIFYING OFFICER

A handwritten signature in blue ink, appearing to read 'S. Hamlyn'.

Craig Hamlyn (B.Sc. Hons - Geology), Technical Manager - ORE P/L

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